

# COMPANY PROFILE



**BCT**  
DENIM DIVISION



BCT Denim Division is a part of Petromaruz Group which has been operating in Central Asia and Europe since early 2000's and employs over 14.000 people worldwide.

We are **fully vertically integrated textile company** which operates all process from seed to garment.

Our Denim Division has started operating in 2019 with the most advanced machinery and technology. Multinational denim team with over **15 years of experience** synchronises dynamic organisational structure including Sales, Production, Innovation and IT. Our production includes the following:

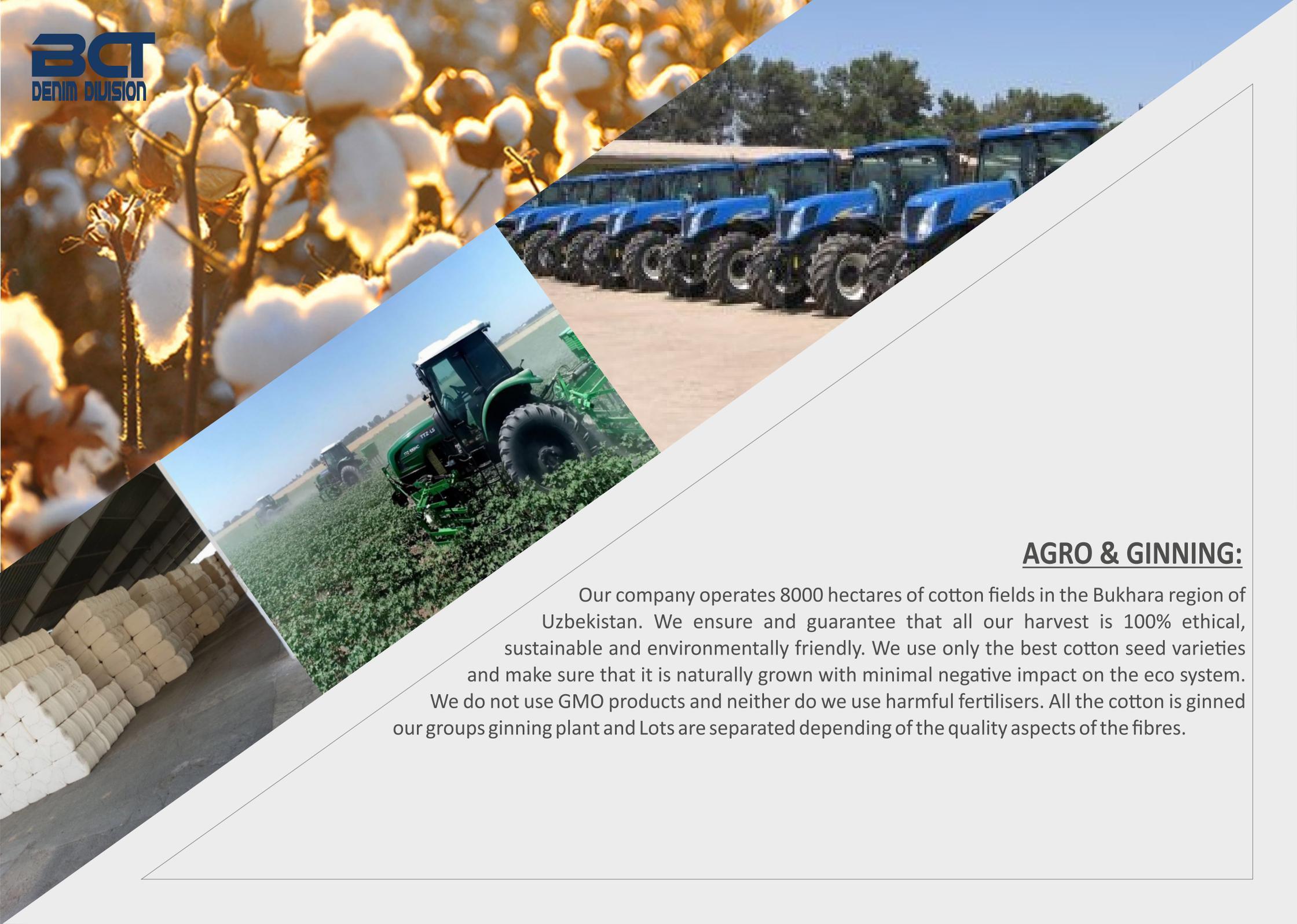
Fabrics - **1.5 million linear metres per month** from 6 to 14 oz fabrics.

Garments – from **150K to 1 million per month** fashion and core

We can offer either only fabrics or the full package including the sewing of ready jeans garments as a white label. BCT Denim Division utilizes only the most advanced machinery and the latest denim technology.

**Facts:**

- 8000 hectares of farmland in Bukhara region
- 1200 employees in the Denim Division and 4000 in the farming unit
- 15 hectares total area of the textile factory
- OEKO Tex Standard 100 and ISO 9001, 14001, 45001 Certificates



## **AGRO & GINNING:**

Our company operates 8000 hectares of cotton fields in the Bukhara region of Uzbekistan. We ensure and guarantee that all our harvest is 100% ethical, sustainable and environmentally friendly. We use only the best cotton seed varieties and make sure that it is naturally grown with minimal negative impact on the eco system. We do not use GMO products and neither do we use harmful fertilisers. All the cotton is ginned our groups ginning plant and Lots are separated depending of the quality aspects of the fibres.



## SPINNING:

We use Trutzschler machines (Germany) for our blow room and fiber preparation. The capacity is over 10 thousand tonnes of yarns per annum. We have 9 carding machines which give the best possible carding with minimum IPI and neps. For Ring spinning we use Zinser machines (Germany), and can make elastic yarns as well as the yarns having dual core. For Rotor spinning machines we use Schlafhorst Autocoro (Germany).



## DYEING AND WEAVING PREPARATION

BCT uses the Indigo dyeing range from Morrison (USA), as well as the Ball Warpers and Long Chain Beamers from the same company. These technological machines give us the state of the art capability to dye the fibres using different methods in order to give the best possible deep shades of indigo colours. In addition to that we use the sizing machine from UKIL (Korea) to give us minimum breakage during weaving process. All chemicals are imported from Turkey, Germany and China from the most accredited suppliers to the denim industry of the world.



## W E A V I N G

For the weaving side we have PICANOL Optimax rapier machines (Belgium) with 230 cm wide frames and ITEMA denim repair weaving machines (Italy) with the same width. These machines combined provide us almost 1.5 million linear meters of fabric per month.





## FABRIC FINISHING

We pay a lot of attention to the fabric finishing. For instance we use advanced Sienging systems from Osthoff (Germany), and the Pad Steam and Mercerising machines from Benninger (Switzerland) where we can perform the overdye processes. Also we use Stenter frames and shrinkage machines from MONFORST (Switzerland) in order to give our fabric the best possible conditioning before it being used further in garment manufacturing.



## GARMENTS - Sewing

Our garments unit uses one of the best systems in the sewing industry in order to get the top quality at the same by optimizing the production time. We have three lines currently which use machines from Brother/Sip Italy and Automatic Cutting system from Gerber. In total we have 135 sewing machines, with the capacity of 5 thousand pairs of jeans per 1 shift. However we are working on implementing 2<sup>nd</sup> and 3<sup>rd</sup> shift works in the near future. Moreover we are ready to expand our garments side at a short notice and produce up to 1 million pairs per month.



## GARMENTS – Dry and Wet processing

For the garment processing side we have Nexia Nray 2 laser machine, Tolkar washing systems and Metod Makina dry processing units. We can make garments for both the core and fashion jeans alike. Our specialists can make different types of washings including but not limited to stone wash, acid wash, enzyme, destroy, as well as specialised fabrics using silicone, spray, tint, etc. We can also make manual processing for special effects.



## GARMENTS – Blue Spirit

Our production units are based in the ancient city of Bukhara, Uzbekistan. Bukhara city's historical colour has always been blue and fits very nicely with our indigo to reflect the denim soul. This culture makes us deeply focused on the production and we are all about Denim.

PROJECTION TO DENIM JOURNEY BY

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